



BRAZING

manufactured and distributed by



*the Solution  
for efficient Aluminium Brazing*

## *TBM - Total Brazing Mix™*

### Why using our TBM 12 NCs ?

**A controlled production process which guarantees:**

- homogeneity of the material mix
- constant ratio metal / flux (see graphic)

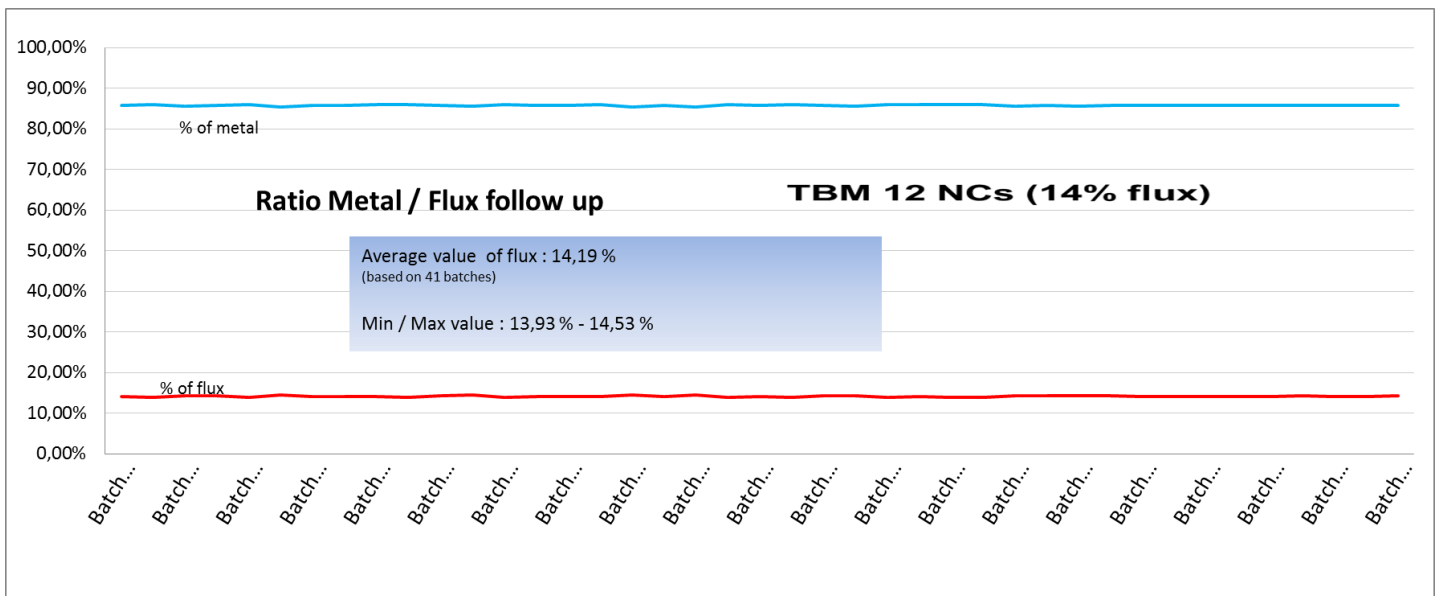


# TBM - Total Brazing Mix™

*when you have set up your process with our TBM 12 NCs*

⇒ *the brazing alloy won't be a variable anymore*

*So you will improve your productivity and  
your process will be under control*



**INDUCTION BRAZING, AUTOMATIC / MANUAL FLAME**



# TBM - Total Brazing Mix™

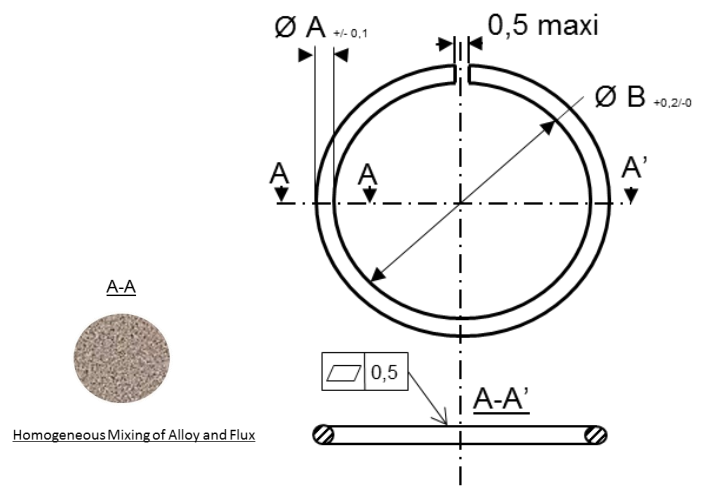
Brand Name	Alloy (AWS A5-10)	Flux: Nocolock Cesium from SOLVAY	Melting Range
TBM 12Ncs	4047 (88% Al- 12% Si)	14% +/-1 of total weight	575 - 590°C

Available in: rods, rings

Wire diameter (A) : for 1.2mm to 2.5mm

### Applications:

- Automotive air conditioning
- Industrial and household refrigeration
- other industries



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**FSH WELDING GROUP**

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**NOS USINES DE FABRICATION**

FP SOUDAGE

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